

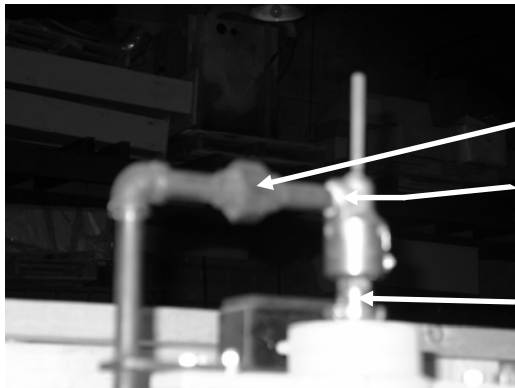


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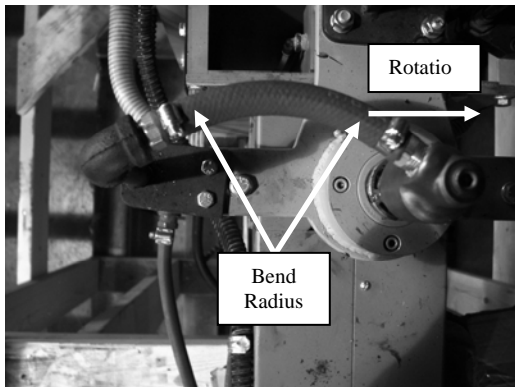
Technical Service Bulletin 03T01 5RP Swivel Connection

Replace rigid pipe to rotary union with hose assembly.
Replace the rigid pipe to the rotary union on top of the spindle with a hose assembly per the illustrations below. Sawing Systems will furnish repair parts upon request. Please call and ask for “repair kit #A-4175-60 for a 5RP per service bulletin #03T01”.



Remove existing 3/8" pipe union and two adjacent pipe nipples between rotary union and 90° elbow on top of machine.

Hold and support rotary union by wrench flats so as to not impart a bending load on union. Union connection to spindle has left hand thread if union must be removed.



Turn elbow and install 3/8" hose assembly with approximate bend as shown looking down from above machine. (Rotation of spindle is clockwise from above.) Cut hose to required length to achieve bend (approx 5.25", but check before cutting.) Use pipe sealant on threads of hose adapters.



Side view of hose assembly as installed. The A-4175-60 repair kit consists of two 3/8" male hose adapters, 6" of 3/8" rubber water hose, and two 3/4" O.D. hose clamps.